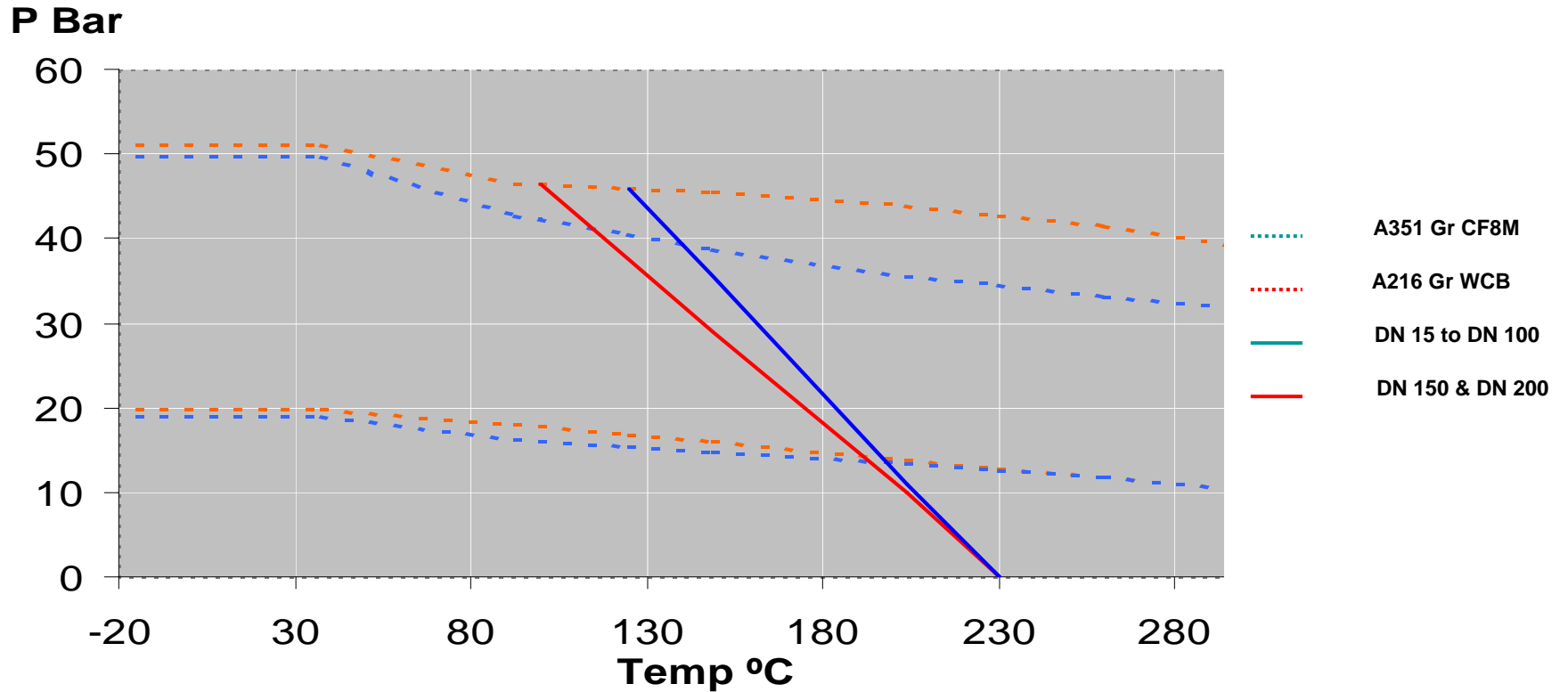




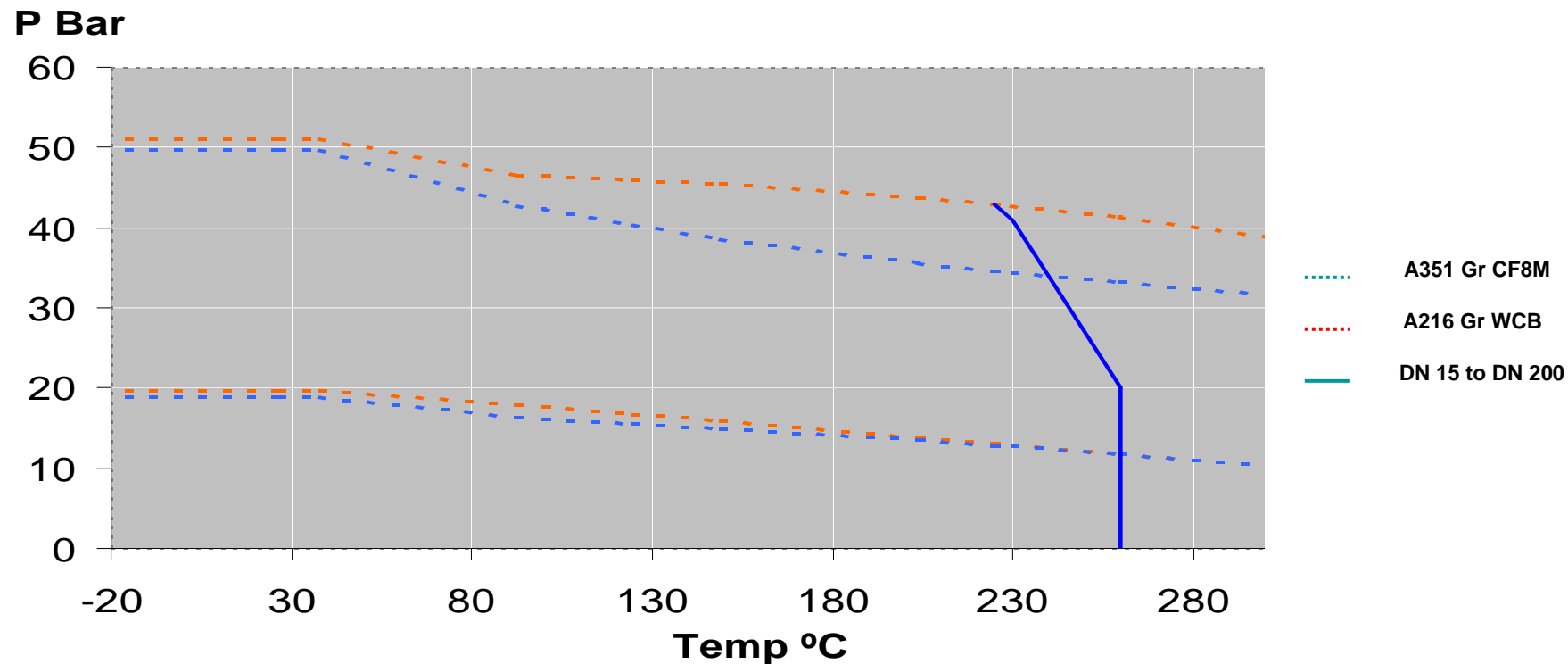
# Glass Filled PTFE seats Fig. 515 & 530 P-T chart and torque values in Nm



VALVE	AT DIFFERENTIAL		VALVE	AT DIFFERENTIAL	
	Class 150 20 bar	Class 300 50 bar		Class 150 20 bar	Class 300 50 bar
DN ½"	18	14,2	DN 2½"	120	103,5
DN ¾"	30	18	DN 3"	230	178
DN 1"	40	29,5	DN 4"	300	297,4
DN 1½"	75	47,5	DN 6"	580	741,5
DN 2"	90	78	DN 8"	1100	1495



# Carbon-Graphite Filled PTFE seats Fig. 515 & 530 P-T chart and torque values in Nm

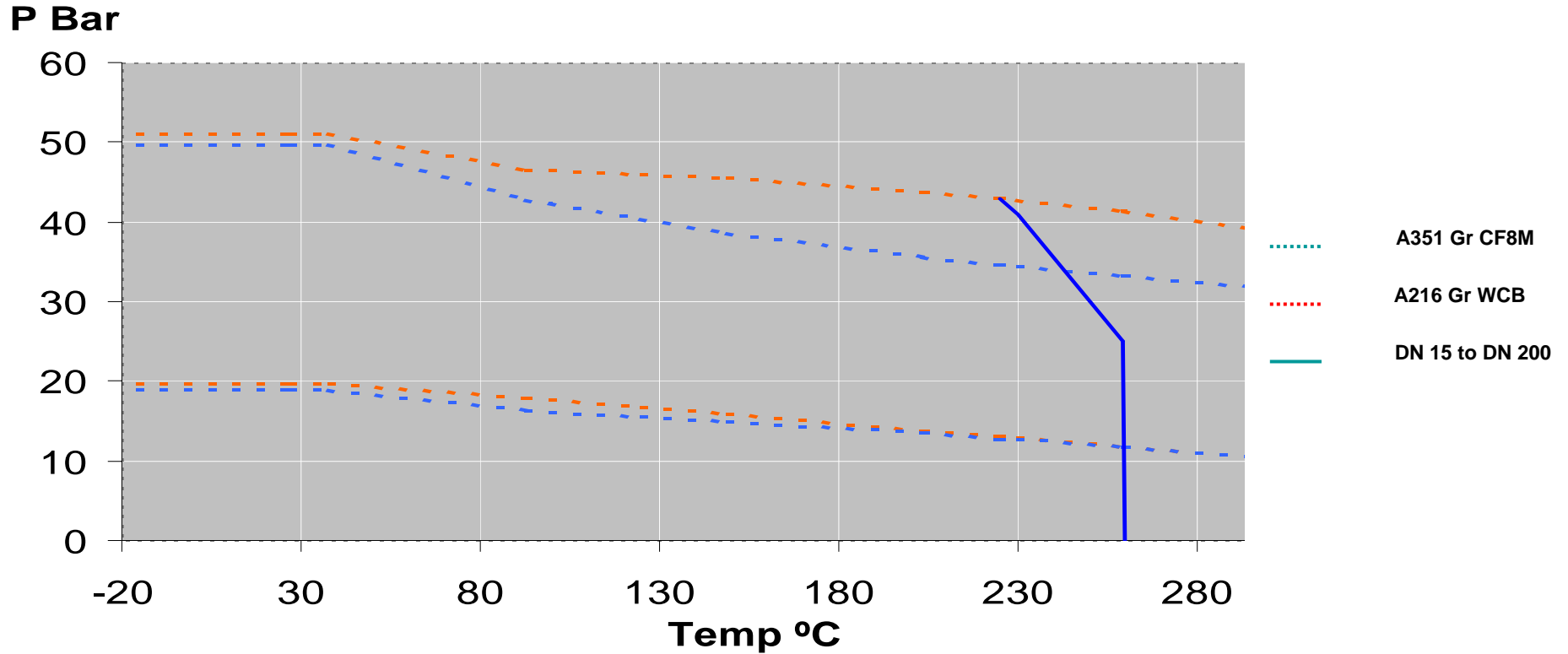


VALVE	AT DIFFERENTIAL		VALVE	AT DIFFERENTIAL	
	Class 150 20 bar	Class 300 50 bar		Class 150 20 bar	Class 300 50 bar
DN ½"	21	14,9	DN 2½"	130	108
DN ¾"	25	18,9	DN 3"	230	185,7
DN 1"	34	30,7	DN 4"	300	310,3
DN 1½"	50	49,6	DN 6"	410	773,8
DN 2"	100	81,4	DN 8"	716	1560



# “STANSIT” Stainless Steel Filled PTFE seats Fig. 515 & 530

## P-T chart and torque values in Nm

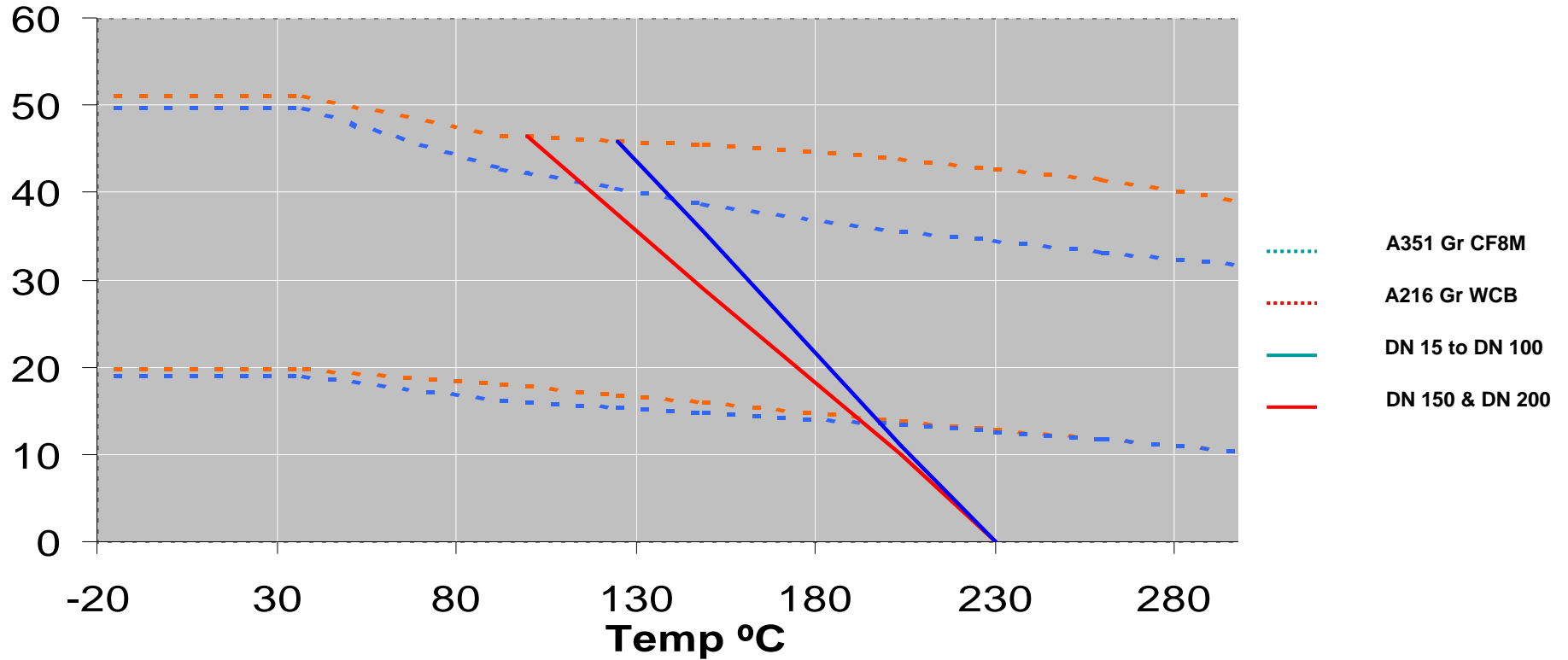


VALVE	AT DIFFERENTIAL		VALVE	AT DIFFERENTIAL	
	Class 150 20 bar	Class 300 50 bar		Class 150 20 bar	Class 300 50 bar
DN ½"	21	20	DN 2½"	130	130
DN ¾"	25	26	DN 3"	230	220
DN 1"	34	34	DN 4"	300	300
DN 1¼"	50	60	DN 6"	410	730
DN 2"	100	100	DN 8"	716	1560



# TFM 1600 seats Fig. 515 & 530 P-T chart and torque values in Nm

**P Bar**

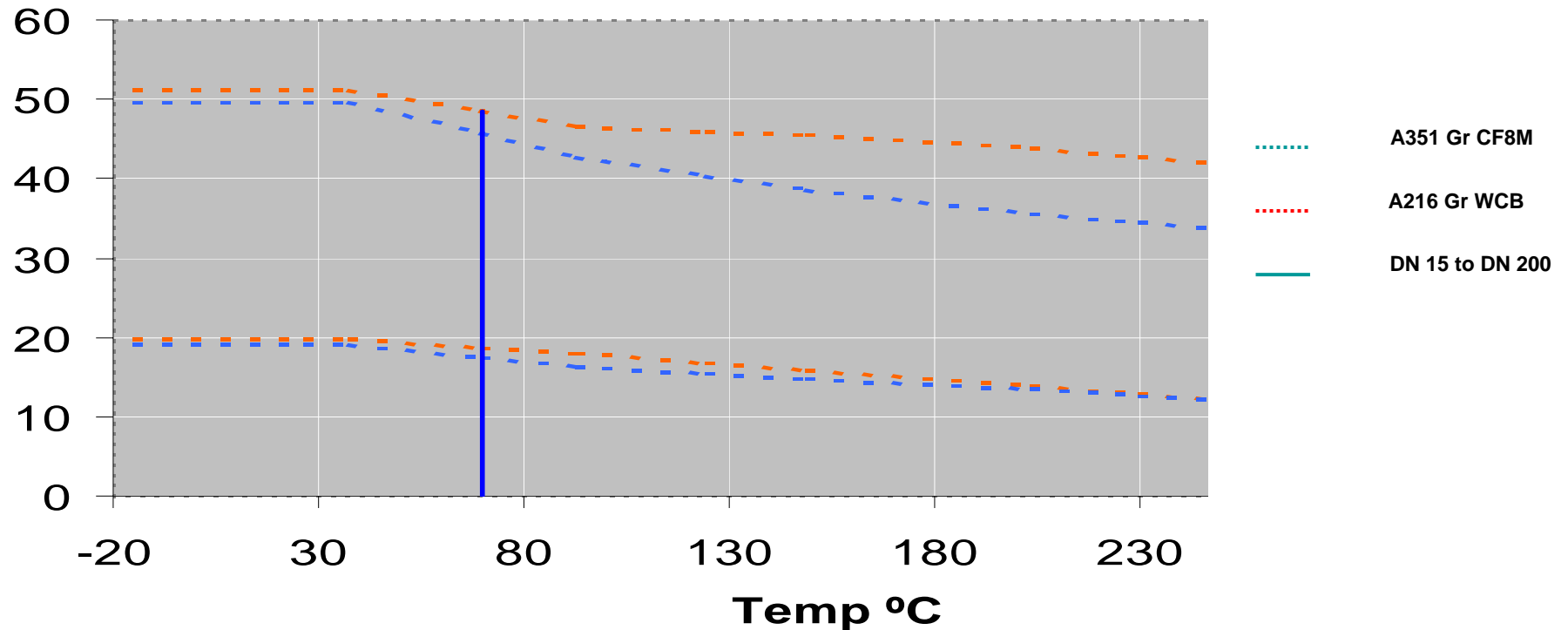


VALVE	AT DIFFERENTIAL		VALVE	AT DIFFERENTIAL	
	Class 150 20 bar	Class 300 50 bar		Class 150 20 bar	Class 300 50 bar
DN ½"	14	12,4	DN 2½"	75	90
DN ¾"	16,4	15,7	DN 3"	142,5	154,8
DN 1"	19,5	25,6	DN 4"	201,4	258,6
DN 1½"	40	41,3	DN 6"	344,4	644,8
DN 2"	63	67,8	DN 8"	596,7	1300



# UHMW Polyethylene seats Fig. 515 & 530 P-T chart and torque values in Nm

**P Bar**



VALVE	AT DIFFERENTIAL		VALVE	AT DIFFERENTIAL	
	Class 150 20 bar	Class 300 50 bar		Class 150 20 bar	Class 300 50 bar
DN ½"	19,6	17,4	DN 2½"	105	126
DN ¾"	23	22	DN 3"	199,5	216,7
DN 1"	27,3	35,9	DN 4"	281,9	362
DN 1½"	56	57,8	DN 6"	482,2	902,7
DN 2"	88,2	94,9	DN 8"	835,4	1820